



# INSTALLATION GUIDE

Expansion Tank Fits 2024+ Toyota Tacoma  
SKU: MMRT-TAC-24

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## RESOURCES & CONTACT



**CALL 1.877.466.4744**

CUSTOMER SERVICE HOURS: MON-FRI 9:00AM-7:00PM EST



**@MISHIMOTO**



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**ENGINEERING BLOG**

[WWW.MISHIMOTO.COM/ENGINEERING](http://WWW.MISHIMOTO.COM/ENGINEERING)

### IMPORTANT SAFETY INFORMATION

- › Mishimoto recommends you use safety glasses and protective gloves during the installation of our products
- › Raise vehicle only on jack stands or on a vehicle lift
- › Allow vehicle to cool completely prior to attempting installation
- › Do not run the engine or drive the vehicle while overheating; serious damage can occur
- › Please dispose of any liquids properly
- › Mishimoto is not responsible for any vehicle damage or personal injury due to installation errors, misuse, or removal of Mishimoto products
- › If you need any assistance while installing our products, reach out to our Customer Service Team at 1-877-GOMISHI

### SUPPLIED PARTS

(1) MISHIMOTO EXPANSION TANK WITH PRE-INSTALLED CAP AND OVERFLOW HOSE (2) WORM GEAR HOSE CLAMPS

### REQUIRED TOOLS

SOCKET DRIVER FLAT HEAD SCREWDRIVER  
10MM SOCKET NEEDLE NOSE PLIERS

### OPTIONAL TOOLS

HOSE CLAMP PLIERS

**INSTALL TIME: 1 HOUR**

**INSTALL DIFFICULTY:**     

### INSTALLATION INSTRUCTIONS

1. Drain the cooling system
2. Remove the stock expansion tank
3. Transfer the grommet from the peg on the bottom of the stock tank to the peg on the Mishimoto tank.

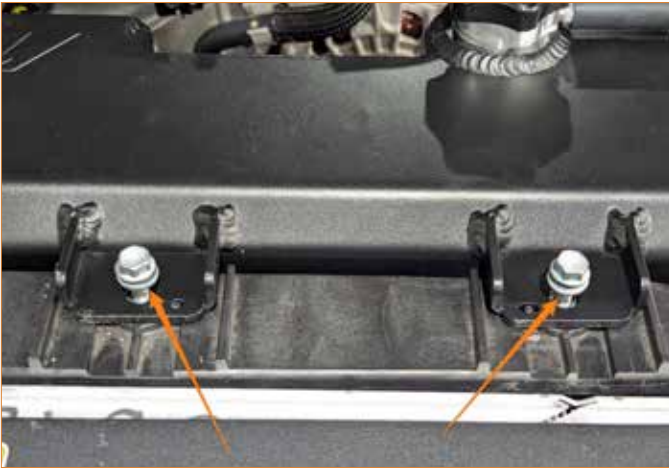


4. Transfer the hose from the stock tank onto the Mishimoto tank and secure it with the smaller of the two (2) provided worm gear clamps.



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**5.** Install the Mishimoto expansion tank onto the vehicle. Ensure the grommet and lower mounting peg seat into the mount on the vehicle. Then, secure the upper brackets with the two (2) stock bolts.



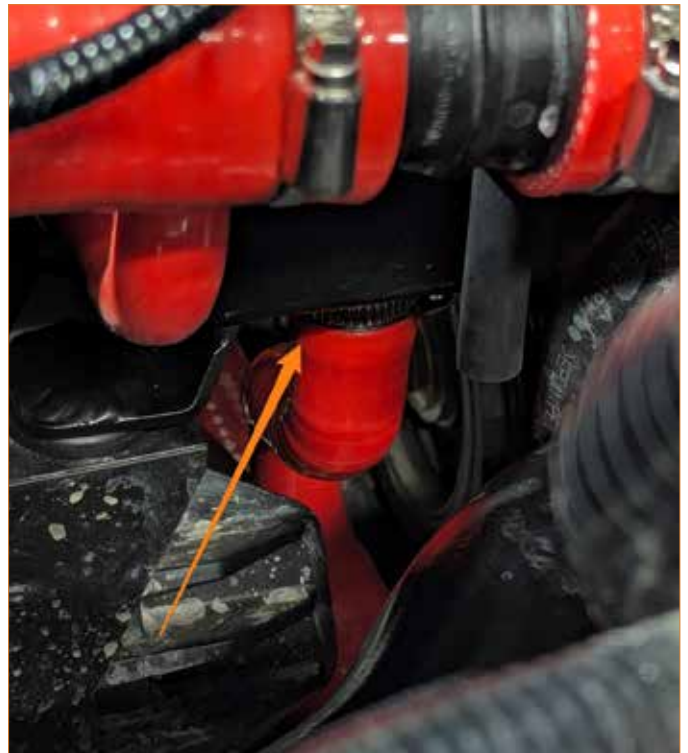
**6.** Reconnect the other end of the stock hose from the tank to the radiator and secure it with the stock clamp



**7.** Secure the hose to the bracket on the tank with the supplied tree clip zip tie.



**8.** Connect the stock radiator hose to the lower port on the tank and secure it with the remaining supplied worm gear clamp.



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9. Refill the cooling system according to the vehicle manufacturer's instructions. The cold fill line on the Mishimoto tank is the center of the sight glass. The installation is now complete.



Congratulations you've completed your installation.



## DISPOSAL INSTRUCTIONS

- › Do not dispose of any product as unsorted municipal waste. Use separate collection facilities. Contact your local authority for information regarding the collection systems available.
- › Never improperly dispose of any coolant, oil, or other chemicals

## WARRANTY INFORMATION



- › All claims must be accompanied with a picture of the Mishimoto product showing the issue for which the claim is being submitted.
- › Mishimoto asks that the customer inspect their purchased item for any damage immediately upon arrival.
- › Any product deemed dead on arrival (DOA) must be claimed within 14 business days of delivery. Claims outside of this time frame will not be covered under the Mishimoto Lifetime Warranty.
- › This warranty does not include payment and/or reimbursement of the cost of labor in connection with the removal of any product returned pursuant to the warranty policy or in connection with the installation of any replacement items provided under the warranty policy.
- › Mishimoto has the right to refuse a claim at any time.

- › When Mishimoto accepts a claim, Mishimoto retains full discretion to choose if it will: (i) repair or replace purchaser's original Mishimoto product; (ii) replace purchaser's original Mishimoto product with the most current available model; or (iii) provide the purchaser with a gift card redeemable on **Mishimoto.com** in the amount of the original purchase price of the original Mishimoto product. The provision of a replacement of a Mishimoto product is subject to availability and Mishimoto retains the right to substitute any warranty claim item with a comparable item or credit at any time.
- › If Mishimoto determines that it will provide a replacement item in connection with a claim under this warranty policy, and such item is out of stock, Mishimoto will place the customer on backorder and ship the replacement product to the purchaser once it becomes available.
- › Mishimoto is not liable for incorrect shipments in connection with a claim if a claim form is completed incorrectly, or if a model number is not included in a claim.
- › If you have a vehicle equipped with an automatic transmission, please make sure to specify this within the text box on the claim form. Mishimoto is not responsible for incorrect replacement shipments if transmission type is not indicated.



**WARNING**  
Cancer and  
Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

- › This product can expose you to chemicals which are known to the state of California to cause cancer. For more information visit:  
[www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)